












# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HIGH SLOPE CONSOLE INSTALLATION
Job Number : 35456	
Estimate Number : 11631	
P.O. Number : N/A	Part Number : D407549017
This Issue : 10/30/2007 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : N/A
Previous Run : 34682	Material : N/A
Written By : _____	Due Date : 11/30/2007
Checked & Approved By : <u>407631</u>	Qty: <u>6</u> Um: <u>4</u> Each
Comment : Est Rev:A New Issue 06-01-03 JLM	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	DC DOCUMENT CONTROL
  RS 07.10.31	
Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPPD407-549-017 CHG001	
2.0	PACKAGING 1 PACKAGING RESOURCE #1
 	
Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D2163 Angle
 	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Qty Part Number Description Batch 1 D2163 Cap Angle <u>B21924</u> AS 07/12/11	
4.0	D407547047 Avionics Console
 	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Qty Part Number Description Batch 1 D407-547-047 Avionics Console <u>35491</u> AS 07/12/11	
5.0	D20654711 Angle, Console
 	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Qty Part Number Description Batch 2 D206-547-11 Angle, Console <u>B34771</u> AS 07/12/11	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DD Date: 07/12/12  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HIGH SLOPE CONSOLE INSTALLATION

Job Number: 35456

Part Number: D407549017

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 28.0000 Each(s)/Unit Total : 112.0000 Each(s)

Qty	Part Number	Description	Batch
28	MS20470AD4-5	Rivet,	M104156

168.000

AS 07/12/11

(x6)

7.0

AN960JD10L

Washer



Comment: Qty.: 14.0000 Each(s)/Unit Total : 56.0000 Each(s)

Qty	Part Number	Description	Batch
14	AN960JD10L	Washer	M104374

84.000

AS 07/12/11

(x6)

8.0

MS27039108

Screw



Comment: Qty.: 14.0000 Each(s)/Unit Total : 56.0000 Each(s)

Qty	Part Number	Description	Batch
14	MS27039-1-08	Screw	M105070

84.000

AS 07/12/11

(x6)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AS 07/12/11

(x6)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D407-549-017

Location: \_\_\_\_\_  
PPP Rev: \_\_\_\_\_ A

AS 07/12/11

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AS 07/12/11

(6)

Job Completion



12/12/12

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries